INSTALLATION AND OPERATING INSTRUCTIONS



AUDIO-VIDEO RECEIVER
TYPE AV12E



Glendora, California

CONRAC AV12E RECEIVER

The AV12E TELEVISION AUDIO-VIDEO RECEIVER is particularly designed for monitoring, video recording or rebroadcasting applications. It supplies composite video and separate audio from "off-the-air" signals. It is designed for use with either of two kinds of inter-changeable plug-in units: Type CU controlled for any single VHF channel; or Type SU-213, a 12-channel turret type tuner.

The TYPE CU SINGLE VHF CHANNEL PLUG-IN UNIT employs a frame grid cascode R.F. amplifier, a crystal controlled local oscillator, a frequency multiplier chain and a pentode mixer.

The antenna input network contains a bandpass filter which can be adjusted to match any given set of antenna and signal strength conditions and to provide a VSWR of better than 1.2 to one.

The TYPE SU-213, 12-CHANNEL PLUG-IN TUNER employs a turret type VHF neutrode station selector.

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MODEL AV12E RECEIVER EQUIPPED WITH AN SU-213 TUNER CU-4 CRYSTAL CONTROLLED PLUG-IN UNIT

TECHNICAL SUMMARY

ELECTRICAL SPECIFICATIONS

Input Power: 117/234 volts AC, 50/60 cycles, 95 watts, fused.

Input Signals: Normally supplied for 75 ohm input with SO239 (#83-1R) connector. If

specified, the tuner may be reconnected at the factory for 300 ohm input

with screw type terminals.

Outputs: Video: 1.4 volts (adjustable) at 75 ohms, sync negative, SO239 (#83-1R)

connector.

Audio: Zero dbm, 600 ohms balanced. Peerless output transformer, screw terminals, with multi-tap audio output transformer connected to feed standard 600 ohm balanced lines. Can be reconnected for other commonly used

impedances.

Controls: VIDEO LEVEL, AUDIO LEVEL, MANUAL R.F. GAIN, BIAS SELECTOR,

POWER switch, (channel selector and fine tuning on SU-213), AGC DELAY,

DETector LEVEL.

TUBE COMPLEMENT

AV12E

V101	6AN8	1st Sound I.F. Amplifier
V102	6AU6	2nd Sound I.F. Amplifier
V103	6AL5	Sound Detector
V104	6DJ8	Audio Output
V201	6BZ6	1st I.F. Amplifier
V202	6BZ6	2nd I.F. Amplifier
V203	6BZ6	3rd I.F. Amplifier
V204	6CB6	4th I.F. Amplifier
V205	6AQ5	1st Video Amplifier
V206	OA2	Voltage Regulator
V207	6DJ8	2nd Video Amplifier
V208	5687	3rd Video Amplifier
V209	6.A.U.6	AGC Keyer
V210	6AQ5	Keying Pulse Amplifier
V211	6BY6	Sync Separator
V301	6AL5	AGC Clamp & Bias Rectifier

SILICON DIODES

D201	1N60	Video Detector
D301	1N1764	Low Voltage Rectifier
D302	1N1764	Low Voltage Rectifier

CU CONVERTER

V1 or V51 6CG8	Crystal Oscillator and Frequency Multiplier
V2 6BN4	2nd Frequency Multiplier (channels 7 - 13 only)
V3 or V52 ECC88	Cascode R.F. Amplifier
V4 or V53 6CG8	Mixer

SU-213 TUNER

V1 6GK5 R.F. Amplifier

V2 6CG8 Mixer

DIMENSIONS: Mounts in standard 19" rack, 7" high, 12-3/4" deep.

FINISH: Deep umber gray, baked enamel.

SHIPPING WEIGHT: 35 lbs.

UNPACKING AND INSTALLING

Carefully remove all packing material from the equipment received and inspect it for possible damage incurred during shipment. Report to the carrier any shortage or damage.

ANTENNA INPUT

The receiver is normally furnished for 75 ohm antenna input and equipped with an SO239 (#83-1R) connector. The unit may be provided for 300 ohm balanced input and equipped with screw terminals at the factory if so specified. If it is necessary to change a receiver from 75 ohm input to 300 ohm input in the field, the necessary parts and instructions will be furnished from the factory at no charge.

RECEIVER INSTALLATION

When installing the receiver in a rack, better results will be obtained if care is taken to select a location where the temperature is relatively constant and not excessively hot.

PRELIMINARY ADJUSTMENTS

The receiver should be allowed to warm up completely before tuning. On units employing an SU-213 tuner, the fine tuning would normally be adjusted while observing a picture monitor. It is also practical to use a waveform monitoring oscilloscope, and adjust the fine tuning control to reproduce a null in the 4.5 mc 'fuzz' on the scope trace.

AGC CONTROL SETTING

For normal operation, the BIAS SELECTOR control should be placed in the "AGC" position. This switch provides for manual gain control operation, if desired, in either the "D" (delayed) or "N" position.

LOCAL OSCILLATOR ADJUSTMENT - SU-213 TUNER

If the fine tuning control knob does not turn far enough to properly bring in a particular station, set the fine tuning control at the middle of its range. Remove the fine tuning and station selector knobs. The local oscillator adjustment screw can be adjusted through the hole located 1/2" to the left and 3/4" above the station selector shaft. As the station selector is turned to a different station, a new screw will appear in the hole. Use a non-metallic screwdriver. Turn the oscillator adjustment screw clockwise until the picture has sound interference in it; turn the screw counterclockwise until the interference just disappears. A fraction of a turn will be sufficient.

AGC DELAY CONTROL

Insert a 15 db pad into the R.F. input (antenna) circuit. The AGC DELAY control on the front panel should be turned clockwise as far as it will go, and then counterclockwise to a point where the snow in the picture has just reached its minimum. Remove the 15 db pad.

AGC BIAS ADJUSTMENT (DETECTOR LEVEL CONTROL)

The video level at the detector is controlled by the setting of the DETector LEVEL adjustment control on the rear apron. It should be set so that with the VIDEO LEVEL control at its maximum setting the voltage level in the video output line is perhaps 20% above the desired output level, normally 1.4 volts peak-to-peak. The broadcast sync pulse is a reasonably reliable indication of level. If the sync pulse amplitude (distance from black level to peak sync) is set to approximately 1/2 volt peak-to-peak, the output of the unit will be approximately 20% above its normal 1.4 volts. The video level may then be reduced to 1.4 volts with the VIDEO LEVEL control on the front panel. Negative feedback and high AGC loop gain effectively stabilize the output of the AV12E. Setting the available output at a level higher than necessary compromises the receiver AGC with no corresponding benefit.

CIRCUIT DESCRIPTION

STATION SELECTOR - SU-213

The SU-213 plug-in unit employs a 12-position neutrode turret tuner, Standard Coil Type GK. The standard input impedance is 75 ohms, with an SO239 (#83-1R) connector. If specified, the unit can be supplied for 300 ohm balanced input, using a 300 to 72 ohm balun and a conventional 2-terminal antenna input board. Spurious oscillator radiation falls well below FCC limits.

CU PLUG-IN UNIT

The CU unit employs an ECC88 tube as a cascode R.F. amplifier, a 6CG8 as a pentode mixer, and a 6CG8 as a crystal oscillator and frequency multiplier stage. CU units for channels 7 - 13 employ a 6BN4 as an additional frequency multiplier. CU units use fifth-overtone crystals, Type CR23/U.

I.F. AMPLIFIER

The converter to first I.F. grid coupling network consists of a "staggered couple" with a bifilar-T trap. The mixer plate circuit ("primary") is tuned to approximately 42 mc and loosely coupled to a bifilar-T circuit, T201, which is tuned to approximately 45 mc. The associated trap, L201, is set to reject 41.25 mc.

The next three interstage networks comprise a "flat staggered tuned triple" with adjacent channel traps. The first network is a shunt fed bifilar-T circuit. It, T202, is broadly tuned near 43 mc and the trap, L203, is set to produce about 30 db of attenuation at 47.25 mc.

The second I.F. coupling network, T203, is a standard bifilar-wound coil tuned to approximately 42 mc. A coupled trap tuned to 39.75 mc rejects upper adjacent channel picture information. T204 is quite similar to T203 and is tuned to approximately 45 mc with a coupled trap tuned to 47.25 mc for rejection of lower channel sound interference.

The coupling network between the fourth I.F. amplifier, V204/6CB6, and the video detector provides over 30 db of attenuation for the 41.25 mc accompanying sound component and has an essentially flat response from 41.75 mc to 45 mc. The input section of the filter is tuned to 45 mc and the output section is tuned near 42 mc. The sections are coupled by a bridged "T" network which rejects 41.25 mc. A crystal detector is used rather than a thermionic diode to provide optimum linearity and reduce capacitive loading.

The four-stage I.F. amplifier has a converter grid sensitivity of 75 db. The response curve is shown in Fig. 16.

VIDEO AMPLIFIER

A series connected trap located in the video detector output circuit is tuned to 4.5 mc to reject any spurious beats between sound and picture carriers.

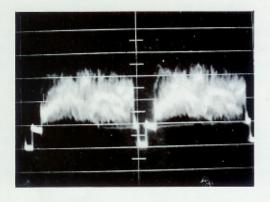
The first video amplifier, V205/6AQ5, is connected as a cathode follower to drive the VIDEO LEVEL control and also as a conventional video amplifier to drive the keyed AGC system.

The second video amplifier, V207/6DJ8, is connected as a "feedback pair." This amplifier has a maximum gain of about four times, and is flat to approximately 10 mc. The output stage employs a 5687 tube in a circuit which combines the advantages of a cathode follower with a plate-loaded amplifier to minimize differential gain and phase distortion. Typical waveforms are shown below.

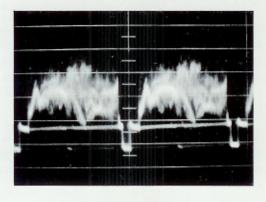
Conditions: Normal picture;

Detector set for 1.4 volts at output;

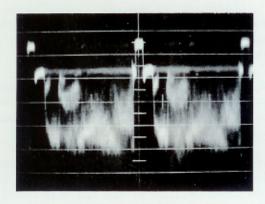
Both output jacks terminated.



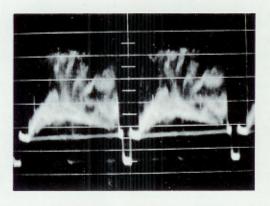
Grid (Pin 1) of V205/6AQ5 .3 Volt /Division FIG. 1



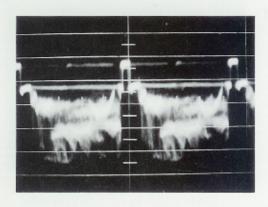
Grid (Pin 7) of V207A/6DJ8 .1 Volt/Division FIG. 2



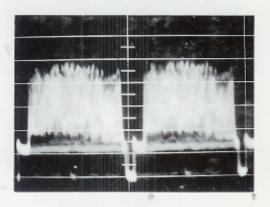
Grid (Pin 2) of V207B/6DJ8 .03 Volt/Division FIG. 3



Grid (Pin 2) of V208A/5687 .5 Volt/Division FIG. 4



Grid (Pin 7) of V208A/5687 1 Volt/Division FIG. 5



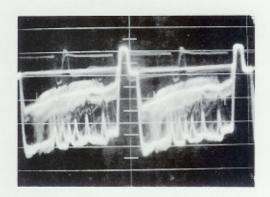
Video Output of Receiver .3 Volt/Division FIG. 6

KEYED AGC SYSTEM

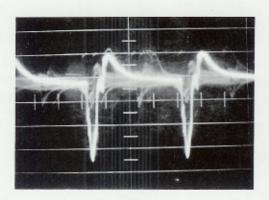
Video information from the plate of the first video amplifier stage, V205/6AQ5, is fed to a sync stripper, V211/6BY6. Stripped sync is amplified in V210/6AQ5 and fed through a pulse transformer, T206, to the AGC keyer tube, V209/6AU6. Waveforms are shown below.

Video level information from the plate of V205 is supplied to the control grid of the AGC keyer tube, V209. A negative voltage which is proportional to the peak carrier level is developed in the plate of V209. An adjustable fraction of this voltage is supplied to the grid return of the first three I.F. amplifiers. A portion is also supplied to the first R.F. amplifier grid through a suitable delay and clamping network. The AGC voltage will maintain the peak video voltage at the detector at a constant level over an extremely wide range of input signal strengths. Typical waveforms are shown below.

KEYED AGC SYSTEM



Grid (Pin 7) of V211/6BY6 1 Volt/Division FIG. 7



Grid (Pin 1) of V210/6AQ5 3 Volts/Division FIG. 8

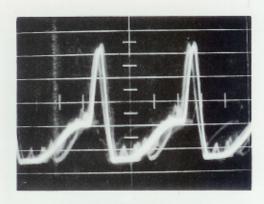


Plate (Pin 5) of V210/6AQ5 200 Volts/Division FIG. 9

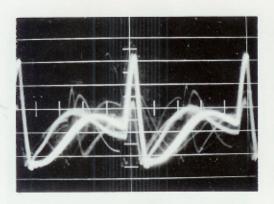


Plate (Pin 5) of V209/6AU6 300 Volts/Division FIG. 10

AUDIO CIRCUIT

Sound information is removed at the plate of the last video I.F. amplifier, V204/6CB6. At this point, the level of the sound carrier component is about 26 db below the picture component of the signal, which is the optimum ratio for intercarrier sound detection. The sound signal is converted to 4.5 mc with a diode, V101A/6AN8, and fed through a two-stage 4.5 mc amplifier to a ratio detector. The second stage of the 4.5 mc amplifier functions as a limiter, which in conjunction with the ratio detector, gives excellent rejection of amplitude modulation.

A cathode coupled push-pullaudio output stage is used to drive a high quality output transformer.

The audio output transformer is normally connected to feed a 600 ohm balanced audio line. It may be reconnected to provide various output impedances, as shown by the table below:

IMPEDANCE	OUTPUT TERMINALS	STRAP
500/600	7-12	9-10
333/400	8-12	9-10
250/300	7-12	9-11
200/240	8-11	9-10
125/150	7-9	7-10 & 9-12
50/60	8-11	8-10 & 9-11

MAINTENANCE

It must be emphasized that alignment of tuned circuits should not be attempted unless proper equipment is available. If proper equipment is not available, or if the receiver does not respond to the procedure as outlined below, it is recommended that the unit be returned to the factory for realignment. If the unit cannot be spared from service, contact the factory regarding a "loaner" or substitute unit.

EQUIPMENT REQUIRED

Sweep generator covering television channels and I.F. band.

Marker generator covering 39 mc - 48 mc and television carrier frequencies (crystal controlled or equivalent).

Oscilloscope with 75 ohm input termination.

GENERAL DISCUSSION

Measurement and adjustment of high frequency receivers require good equipment and careful work. UNLESS PROPER PRECAUTIONS ARE TAKEN, COMPLETELY ERRONEOUS RESULTS WILL BE OBTAINED.

ELIMINATION OF STRAY FEEDBACK

When signal generators, scopes, meters, etc., are connected to the receiver under test, these instruments and their lead cables may act as antennas, or couple to each other through the power line, thus providing stray feedback paths. Such feedback paths must be eliminated before correct results can be obtained.

The following techniques are suggested:

- a. Lay a sheet of copper or aluminum on the test bench and set the receiver under test and all equipment connected to it on the metal sheet. Ground all instruments to this common ground plane.
- b. Locate signal generators connected to the input circuits on one side of the receiver, and scopes and meters connected to the output circuit on the other side of the receiver.
- c. If open wire leads are used to connect an oscilloscope or voltmeter to the receiver, insert a 45 mc R.F. choke between the end of the test lead and the point of connection to the receiver. A 10,000 or 20,000 ohm resistor is a satisfactory substitute for the R.F. choke. If a coaxial cable is used to connect a laboratory grade scope, such as Tektronix, this precuation is not necessary.
- d. Keep exposed ends of signal generator leads as short as practical. This is especially important when high gain amplifiers are involved, such as in steps 1.6, 5.5 and 6.6. Long clip leads, such as are sometimes supplied with television repairmen's generators, are not suitable for accurate work.
- e. Good quality signal generators are equipped with power-line filters. Some inexpensive television servicemen's equipment may require an external power-line filter to eliminate feedback.

STANDING WAVES AND TERMINATIONS

The output end of the cable from a sweep generator must always be terminated with a resistor equal to the characteristic impedance of the cable. If the cable is not properly terminated, the sweep generator output will not be flat, and incorrect alignment of the receiver will result. When possible, a resistive matching pad having a loss of from 6 to 10 db should be inserted between the sweep generator and its load. This will reduce the effect of standing waves to negligible proportions. This applies particularly to feeding the antenna terminals of the receiver.

When it is necessary to feed a marker signal generator and a sweep generator into the same point, the marker signal must be coupled in a manner which will not disturb the sweep generator termination. Usually, this can be done by attaching a short piece of insulated wire to the marker generator output cable and holding it near or hooking it over the receiver input point. If sufficient signal cannot be obtained this way, the marker generator must be fed through a resistive mixer pad.

RESPONSE AT PICTURE CARRIER FREQUENCY

The response at the picture carrier frequency must be exactly 6 db below the flat top response (50% in amplitude). The curvature of the diode detector characteristic introduces a distortion which causes the picture carrier marker in a display, such as Fig. 19, to appear to be attenuated more than it actually is. This distortion is greater for weak signals at the detector than for strong signals. For this reason, care should be taken to set levels correctly, as described in the procedure.

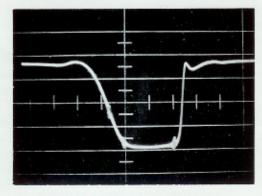
The correct setting of the picture carrier point on the alignment response curve can be verified by observing a multiburst pattern or window signal from a television transmitter. If the response at the picture carrier frequency is too high, the low frequency burst will be of greater amplitude than the other bursts, and the window signal will exhibit a smear or rounding off of the corner of the transient. Television pictures will lack "snap" and sharpness, even though showing full test pattern wedge resolution.

Conversely, if the response at the picture carrier frequency has been set too low, the low frequency burst of a multiburst pattern will be smaller in amplitude than the other bursts, and a window signal will exhibit excessive overshoot. Sync pulses may exhibit a spike on their trailing edges.

Complete realignment of the receiver is rarely needed unless components have been replaced or adjustments disturbed. Tuned circuits will drift slightly due to tube and component aging, producing variations in amplitude response amounting to 1 or 2 db. A simple "touch-up" alignment, as described below, will usually achieve satisfactory performance.

1. TOUCH-UP ALIGNMENT

- 1.1 Connect the output of the unit to an oscilloscope through a properly terminated cable. A .1 mfd capacitor may also be connected across the oscilloscope to "sharpen" the marks on the response curve.
- 1.2 Disconnect pin 1 of V201/6BZ6 from terminal "B" of T201.
- 1.3 Using a properly terminated cable, connect a sweep generator to pin 1 of V201 through a 470 mmfd (approximately) DC blocking capacitor. Set the AGC switch to MANUAL "N" position.
- 1.4 Adjust the R.F. GAIN control to provide a 1.5 volt bias to the I.F. amplifier tubes. Adjust the sweep generator output level to a point well below the overload point. The curve tends to "flatten out" when the overload condition is approached. The curve should be similar to that shown in Fig. 11. Marks are 45.75 mc, 45 mc and 42 mc.



Grid 1 of V201 to Output

- 1.5 Loosely couple a 45.75 mc crystal controlled marker into the unit. Adjust T204 so that the 45.75 mc mark is at a point 50% down from the top of the curve.
- 1.6 If the curve is tilted, it may be corrected by "touching up" the bottom adjustment of T202.
- 1.7 Restore connection from pin 1 of V201 to terminal "B" at T201.
- 1.8 Over-all R.F. Response Check.

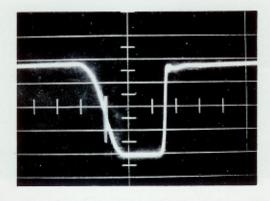
Connect the output of the receiver to a wideband oscilloscope through a properly terminated cable.

Remove the .1 mfd capacitor described in 1.1 above.

If the unit is equipped with an SU-213 tuner, the fine tuning must be set very accurately. One method by which this may be done is to feed the receiver with a signal generator tuned to the sound carrier frequency of the desired channel and modulated (approximately 30%) with an audio tone. Observe the output of the receiver on the oscilloscope. As the fine tuning is adjusted, a sharp null will be noted in the output level when this signal is in the bottom of the "sound notch" produced by the 41.25 mc traps. Set the fine tuning at this null point.

Reconnect the .1 mfd capacitor across the input to the scope. Connect an R.F. sweep generator to the antenna terminals. Set the R.F. GAIN control to minimum (full counterclockwise). Reduce the sweep generator output until the amplitude of the pattern on the scope is about 1 volt peak-to-peak. The response curve should be similar to that shown in Fig. 12. If the picture carrier is not at the correct 50% down point, it may be corrected by adjusting T204 bottom. If the pattern is tilted, it may be corrected by adjusting the bottom slug of T202. Check to see that the 47.25 mc trap, L203, is not seriously limiting the bandwidth. If the shape of the curve is not correct at the 42 mc edge, readjust T203 bottom.

If the correct pattern can be obtained with only minor touch-up adjustments, it can be assumed that the entire receiver is in satisfactory adjustment. If the correct pattern cannot easily be obtained with minor adjustments, a complete realignment of the receiver is required.



Over-All Sweep Response, Channel 10 1 Volt/Division FIG. 12

COMPLETE REALIGNMENT PROCEDURE

2. ALIGNMENT OF DETECTOR FILTER

- 2.1 Connect the output of the unit to an oscilloscope through a properly terminated cable. A .1 mfd capacitor may also be connected across the oscilloscope to "sharpen" the marks on the response curve.
- 2.2 Unsolder the wire from pin 1 of V204/6CB6.
- 2.3 Connect the output leads of a 39 48 mc sweep generator to pin 1 of V204 and ground. Loosely couple the marker generator to the same point.

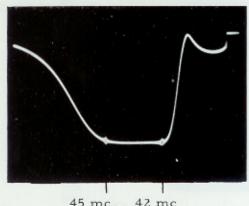
T205 bottom, L205 top, L205 bottom, L204 and C217 should be tuned to produce a response curve, as shown in Fig. 13. The following discussion will assist in achieving this result.

The ''primary'' circuit, T205 bottom, is always tuned near 45 mc.

The trap, L204, is always tuned to produce a null at 41.25 mc.

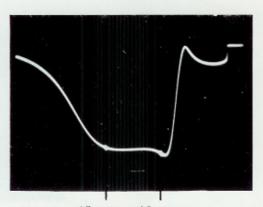
The "secondary" circuit controlled by L205 top, L205 bottom and C217 is always tuned near 42 mc. Since there are three adjustments, an infinite number of combinations exist which will tune to the correct frequency. The problem is to find by successive approximation the combination which matches the filter to its load and thus produces the correct response curve.

- 2.4 Turn C217 counterclockwise to the end of its travel; then three turns clockwise.
- 2.5 Adjust T205 bottom to produce maximum response at 45 mc.
- 2.6 Adjust bottom slug of L205 to produce maximum response near 42 mc.
- 2.7 Adjust L204 to produce minimum response at 41.25 mc.
- 2.8A Observe the response curve and compare with Figures 13, 14 and 15. If there is a sharp tip at the 42 mc end of the curve, such as is shown in Fig. 14, increase the inductance of the coupling coil (by turning adjustment L205 top clockwise) and retune L205 bottom, as in step 2.6. Repeat steps 2.6 and 2.7 until correct response, Fig. 13, is achieved.



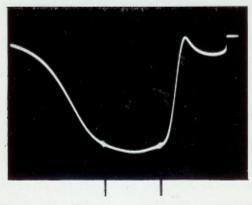
45 mc 42 mc V204 Grid to Output Correct Alignment

FIG. 13



45 mc 42 mc V204 Grid to Output Incorrect Alignment, Sharp Tip at 42 mc

FIG. 14



45 mc 42 mc Incorrect Alignment, "Domed" Center

FIG. 15

If maximum inductance of L205 top is reached and the sharp tip still remains, it indicates the capacitance of C217 was set too low in step 2.4. To correct this, increase the capacitance of C217 by turning the screw clockwise about two turns and repeat steps 2.4 through 2.8. Repeat this procedure until correct response is obtained.

If the response curve is satisfactory, except for a bulge or dome in the center, as in Fig. 15, reduce the capacitance of C217 slightly by turning counterclockwise approximately two turns and retune L205 bottom.

2.8B The converse relations are also true. If in step 2.8A an excessive roll-off near 41.75 mc is noted, instead of a sharp tipped rise, the inductance of L205 top should be decreased and L205 bottom returned. Also, if the response curve has a dip in response near its center frequency, the capacity of C217 should be increased (turn adjustment clockwise) and steps 2.4 to 2.8 repeated.

This process can be speeded up considerably by using two adjustment wrenches and simultaneously turning the top and bottom slugs of L205. With proper alignment, the 45 mc response and the 41.75 mc response should be more than 1 db below the flat top response level.

- 2.9 Restore the connection between the grid, pin 1, of V204/6CB6 and T204.
- ALIGNMENT OF STAGGER TUNED TRIPLE, T202, T203 AND T204

Set AGC switch to MANUAL position. Set R.F. GAIN control to position at which the bias on the I.F. stage is -1.5 volts.

- 3.1 Temporarily unsolder the connection between the grid, pin 1, of V201/6BZ6 and T201.
- 3.2 Connect the sweep generator to pin 1 of V201 through a 470 mmf capacitor.
- 3.3 Loosely couple the marker generator to pin 1 of V201.
- 3.4 Adjust the sweep generator output level to produce a 1 volt peak-to-peak signal at the input to the oscilloscope.

- 3.5 Adjust the bottom slug of T202 to produce maximum response at 43 mc.
- 3.6 Adjust T203 bottom to produce maximum response at 42 mc.
- 3.7 Adjust T204 bottom to produce maximum response at 45 mc.
- 3.8 Adjust L203 and T204 top for minimum response at 47.25 mc.
- 3.9 Adjust T203 top for minimum response at 39.75 mc.
- 3.10 Touch up the bottom slugs on T202, T203 and T204 to produce a response curve, as shown in Fig. 11.

The trap adjustments must always be checked after associated coils have been readjusted.

3.11 Restore the connection between pin 1 of V201/6BZ6 and T201.

4. ALIGNMENT OF CONVERTER TO I.F. COUPLING NETWORK

- 4.1A On units equipped with an SU-213 tuner, connect the "hot" lead of the terminated sweep generator cable to the test point on top of the station selector. Set the station selector between channels.
- 4.1B On units equipped with a type CU plug-in unit for channels 2 through 6, disconnect C77 and C59 from pin 9 of V53/6CG8. Connect the "hot" lead of the terminated sweep generator cable to pin 9 of V53 through a 100 mmf (approximately) DC blocking capacitor. Ground the shield of the cable to pin 8 of V53.
- 4.1C On units equipped with a type CUplug-in unit for channels 7 through 13, disconnect C31 and C13 from pin 9 of V4/6CG8. Connect the "hot" lead of the terminated sweep generator cable to pin 9 of V4 through a 100 mmf (approximately) DC blocking capacitor. Ground the shield of the cable to pin 8 of V4.
- 4.2 Readjust R.F. GAIN to a point well below the overload point.
- 4.3 Adjust T201 for maximum response at 45 mc.
- 4.4 Adjust L8 on SU-213, L61 on CU units for channels 2 through 6, or L14 on CU units for channels 7 through 13 for maximum output at 42 mc.
- 4.5 Loosely couple a 41.25 mc crystal controlled marker generator to pin 9 of V2. Adjust L202 for minimum response at 41.25 mc.
- 4.6 Repeat steps 4.3, 4.4 and 4.5 until the response is similar to that shown in Fig. 16.

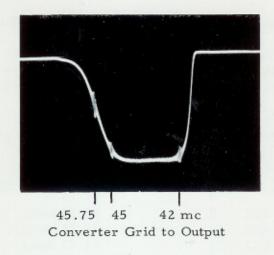


FIG. 16

4.7 Restore the plug-in unit to normal and feed the sweep generator, with sound and picture carrier markers, into the antenna input connector. Set the sweeper and the receiver to the channel on which the unit is to be used. Readjust the R.F. GAIN to a level below the overload point, and check that the pattern on the scope is similar to that shown in Fig. 12. If it is not similar, see TUNER ALIGNMENT below.

5. SU-213 TUNER ALIGNMENT

- 5.1 Set VIDEO LEVEL control, R.F. GAIN control, and "AGC" adjustment potentiometer at their maximum clockwise positions.
- 5.2 Set the tuner on the channel which is to be used and adjust the fine tuning to its normal position. If the receiver is to be used on all channels, set the tuner to channel 10.
- 5.3 Connect the sweep generator to the receiver antenna terminals, and set to the desired channel. Ascertain that the sweep generator cable is properly terminated. It will probably be necessary to operate the sweep generator near its maximum output.
- 5.4 A marker frequency generator, capable of producing CW signals at the required sound and picture carrier frequencies, should be loosely coupled to the antenna terminals. If there is a local television transmitter on the desired channel, it is usually possible to obtain frequency markers by holding the antenna lead -in wire near the antenna terminals.
- 5.5 Connect the vertical input of a high gain oscilloscope to the test point "TP" on top of the Standard Coil tuner chassis. Remove termination resistor and capacitor from the scope input.
- 5.6 Adjust C12, C13 and C16 to produce maximum amplitude of the pattern on the scope and the flattest possible response (most nearly constant amplitude) between the sound and picture carrier frequencies of the channel under test.

6. CU UNIT ALIGNMENT

6.1 Connect a vacuum tube voltmeter lead to TP 1. Adjust L1 (L51 on CU 7 through 13) for maximum reading on the VTVM and verify that the crystal, CR1 or CR51, is operating at the proper frequency, as listed below:

Channel	L51 and L52
2	50.5 mc
3	53.5 mc
4	56.5 mc
5	61.5 mc
6	64.5 mc

Channel	L1 and L2
7	55.25 mc
8	56.75 mc
9	58.25 mc
10	59.75 mc
11	61.25 mc
12	62.75 mc
13	64.25 mc

- 6.2 Move the VTVM lead to TP 2 and adjust L2 or L52 for maximum reading. Check that L2 or L52 is operating at the frequency listed above.
- 6.3 Channels 7 through 13 Only.

Move the VTVM lead to TP 3 and adjust L3 for maximum. Verify that it is operating at the proper frequency, as listed below:

Channel	<u>L3</u>
7	110.5
8	113.5
9	116.5
10	119.5
11	122.5
12	125.5
13	128.5

6.4 Move the VTVM lead to TP 4 and adjust L4 or L54 for maximum reading. Verify that L4 or L54 is operating at the frequency indicated below:

Channel	L4 or L54
2	101
3	107
4	113
5	123
6	129
7	221
8	227
9	233
10	239
11	245
12	251
13	257

- 6.5 Move the VTVM lead to TP 5 and adjust L5 or L60 for maximum reading.
- 6.6 Remove the VTVM lead and connect a high gain oscilloscope to TP 5. Connect an R.F. sweep generator, with sound and picture carrier markers, to the grid (pin 2) of the R.F. amplifier, V3 or V52/ECC88. Turn R.F. GAIN to provide -2.5 to -3 volts bias to the tuner.
- 6.7 Adjust the following for maximum areas under the curve between sound and picture carrier markers.

Channels 2 - 6 Units	Channels 7 - 13 Units
L59	Lll
C76	C29
L60	L12

6.8 Move the R.F. sweep and marker generator lead to the antenna terminals and adjust the following for maximum area under the curve between sound and picture carrier markers:

Channels 2 - 6 Units	Channels 7 - 13 Units
L57 & C65	L8 & C19
L58 & C68	L9 & C22

The curve should resemble that shown in Fig. 17:

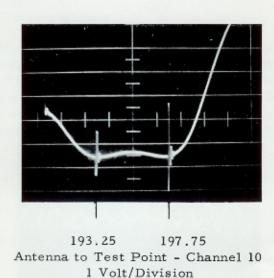


FIG. 17

STANDING WAVE VOLTAGE RATIO CHECK

7.1 Connect the R.F. sweep and marker generator to an R.F. detector and also to a panoramic line consisting of 100 to 200 feet of 75 ohm sweep tested R.F. cable. Connect the opposite end of the cable to the 75 ohm antenna terminal of the receiver, as shown in Fig. 18 below.

RG11-U PANORAMIC LINE

100 Ft. Long (Approx.)

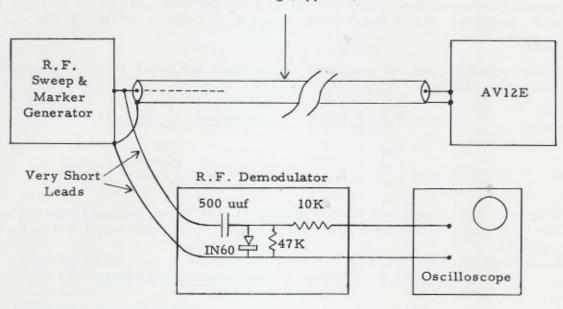


FIG. 18

7.2 Set the sweeper and marker generator to the channel to be tested. With the AGC switch in MANUAL position, set R.F. GAIN so that the bias on the tuner is -2.5 volts. Examine the scope pattern between the sound and picture carrier markers. A typical pattern is shown in Fig. 19 below.

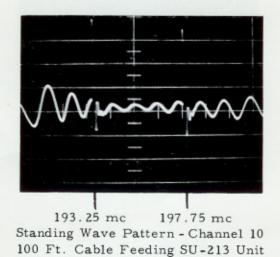
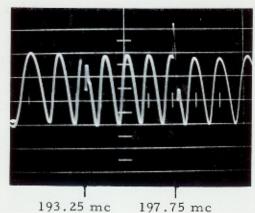


FIG. 19

Disconnecting the R.F. cable from the CU unit should produce a pattern similar to that shown in Fig. 20.



Standing Wave Pattern
Channel 10, 100 Ft. Cable, Unterminated

FIG. 20

From these two waveforms, the standing wave voltage ratio can be computed as follows:

$$VSWR = \frac{X + Y}{X - Y}$$

where X equals peak-to-peak amplitude of the pattern with the cable unterminated and Y equals peak-to-peak amplitude of the pattern with the cable terminated by the receiver. Both patterns are measured within the passband of the unit being tested.

7.3 If the VSWR is excessive, reduce the amplitude of the pattern within the passband of the channel by slight readjustment of the following:

CU 2 - 6	CU7 - 13
L57 & C65	L8 & C19
L58 & C68	L9 & C22

Connect the scope to TP 5 and the sweep and marker generator to the antenna terminals. If the curve differs from that shown in Fig. 17, touch up the following adjustments:

CU 7 - 13
L11
C29
L12

Recheck the VSWR, as outlined in section 7.1.

Recheck the response of the entire receiver, as outlined in section 1.

8. VIDEO AMPLIFIER ADJUSTMENT

8.1 Unsolder one end of the crystal diode, D201. CAUTION: Grasp the crystal lead wire between the crystal and the joint to be unsoldered, with a pair of long pliers. Unsolder the connection; wait a few seconds before releasing the pliers. This procedure prevents heat from the soldering iron from damaging the crystal junction.

- 8.2 Connect a crystal controlled 4.5 mc generator through a 3900 ohm composition resistor to the junction of C218 and L206.
- 8.3 Adjust L207 to produce minimum output at the video output jacks.
- 8.4 Disconnect the 4.5 mc generator and connect the video sweep generator through a 3900 ohm composition resistor to the junction of C218 and L206.
- 8.5 Adjust L208 and C226 to produce a video response curve which is flat from zero to beyond 4.1 mc.

ALTERNATE METHOD OF SETTING L207 (4.5 mc Trap)

Set up the receiver for normal reception and tune in a television station. Connect an oscilloscope to the output jack, J201 or J202, and adjust sweep to view a horizontal sync pulse. Detune the fine tuning adjustment of the receiver in the direction to produce sound carrier interference in the picture. This is visible as a "fuzz" (4.5 mc beat) on the sync pulse display on the scope.

Adjust L207 to produce minimum "fuzz" on the scope display.

9. OVER-ALL PERFORMANCE CHECK

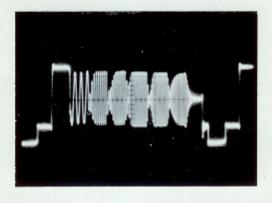
Connect the output of the receiver to a wideband oscilloscope through a properly terminated cable. Remove the capacitor described in section 1 from the input terminals.

If the unit is equipped with an SU-213 tuner, set the fine tuning as outlined in 1.8.

9.1 Video Transmitter Method

If "air time" on the transmitter to be received is not available, a test unit, such as the Kay "Megapix", should be used.

The video transmitter should be modulated by a "multiburst" generator, which has been carefully adjusted so that the bursts are all equal in amplitude. The pattern on the scope should be similar to the pattern from the "multiburst" generator, with all the bursts equal in peak-to-peak amplitude within 1 db. It will be noted that the "leading edge" of the 4.1 mc burst will be rounded off, as shown in Fig. 21.

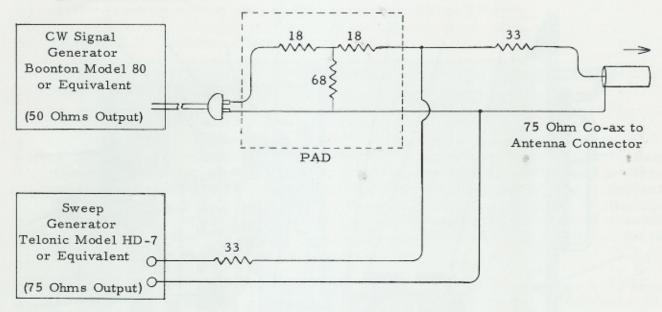


Multiburst Pattern

FIG. 21

9.2 Single Sideband Sweep Method

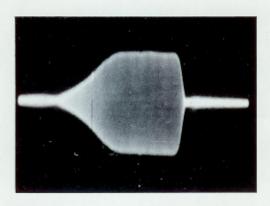
Connect the sweep generator and a CW signal generator, accurately tuned to the picture carrier frequency, to the receiver antenna terminals through a resistive matching pad, as sketched below.



Typical Test Set-Up For Single Sideband Sweep Test of Receiver

FIG. 22

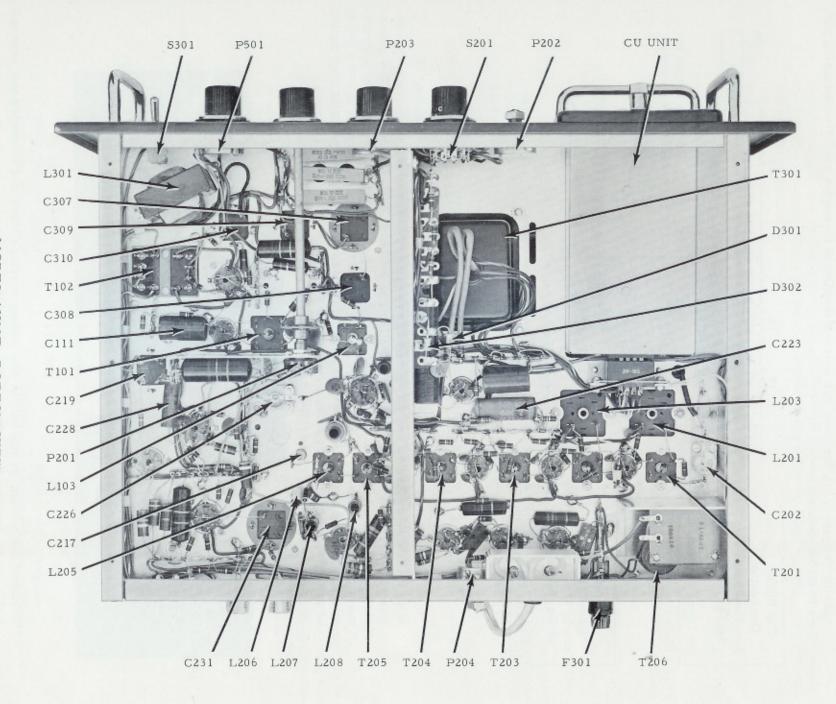
With the CW generator turned off, adjust the sweep generator output to produce approximately 2/10 volt peak-to-peak sweep pattern at J201 and J202. Turn on the CW generator and adjust its level until a sweep envelope pattern, with an amplitude of approximately 1 volt, appears on the scope. The response should be flat from about 1 mc to over 4 mc, as shown in Fig. 23. Switching off the CW generator permits viewing the over-all R.F. - I.F. response, as shown in Fig. 12.



Single Sideband Response of Entire System

FIG. 23

If either the bottom or top half of the sweep envelope does not resemble the over-all R.F. - I.F. response, readjust L208 and C226.



VOLTAGE TABLE

AGC Switch in "Normal" AGC Position

Input Signal: Channel 4 Off Air Line Voltage: 117 V, 60 Cycles Video Output: 1.4 Volts Peak-to-Peak

B+ Voltages:

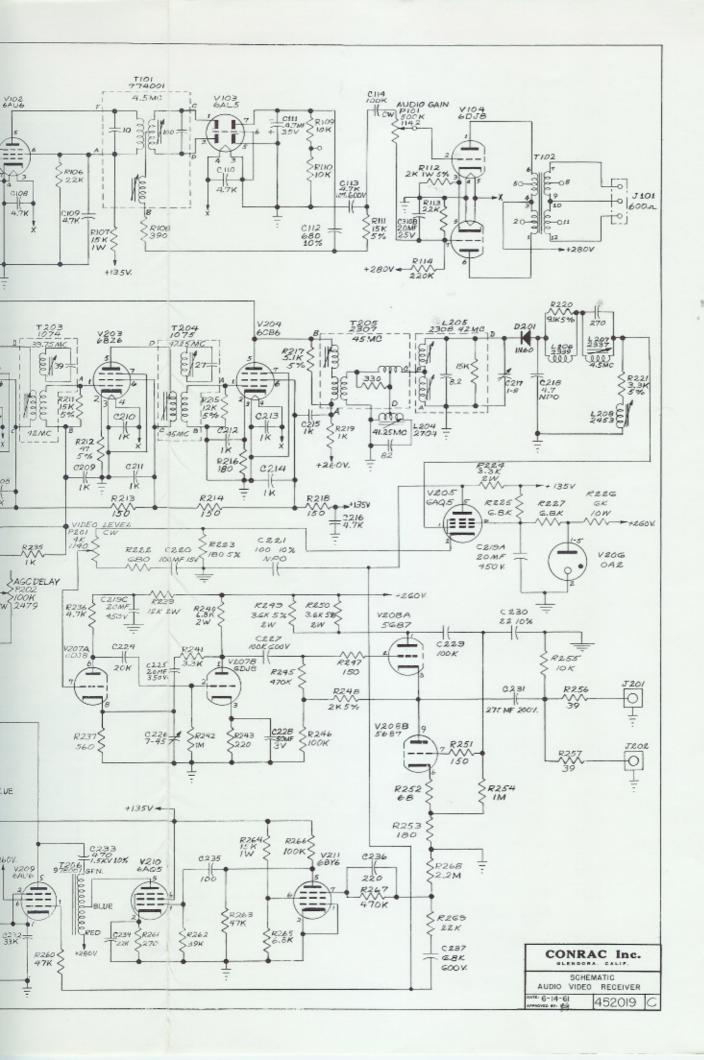
Red-Blue Wires 260 Volts Red Wire 230 Volts Red-Yellow Wires 135 Volts

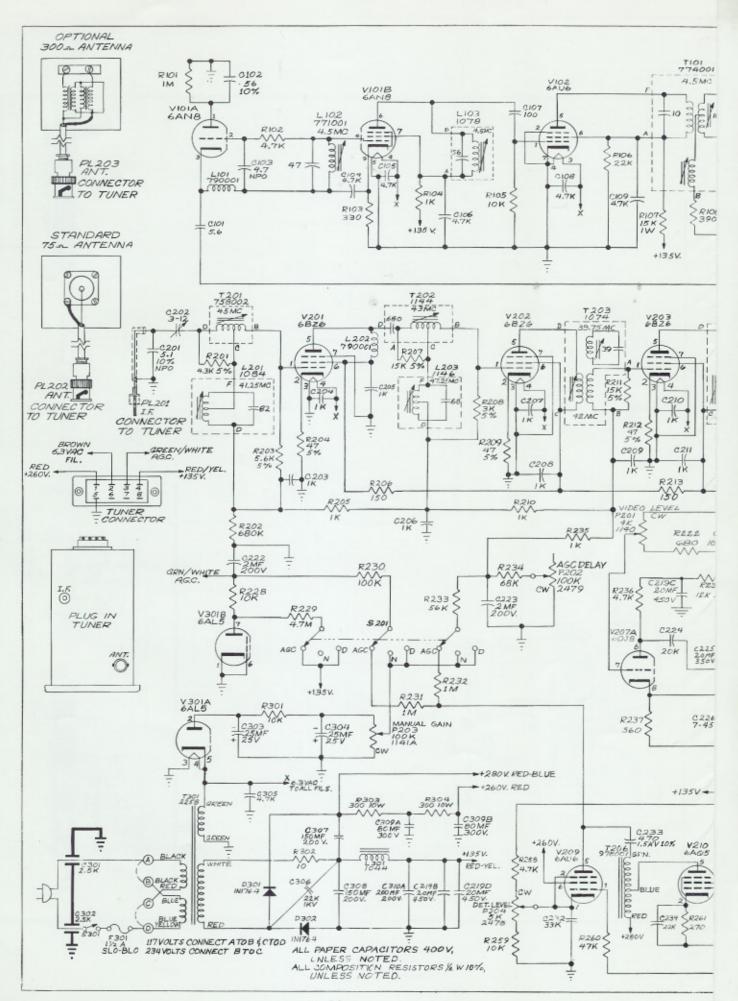
(9

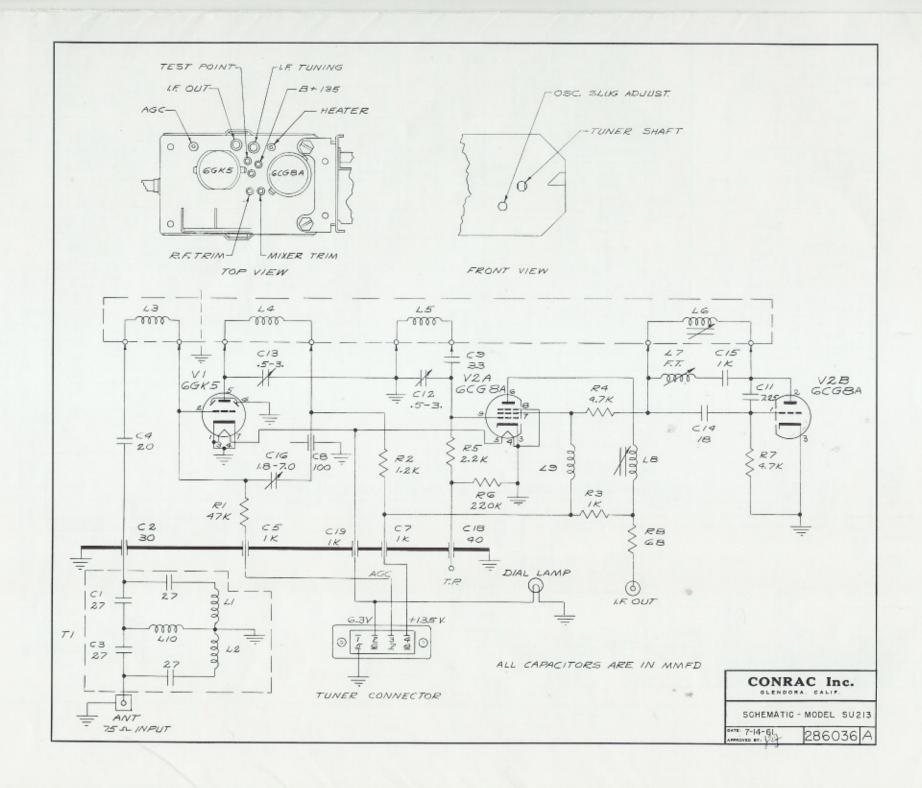
PIN	1	2	3	4	5	6	7	8	9
V101/6BZ6	-2.9	0.25	G	Н	128	128	G		
V102/6BZ6	-2.9	0.26	G	Н	128	128	G		
V103/6BZ6	-2.9	0,34	G	Н	129	130	G		
V104/6CB6	0	1.8	G	Н	221	133	G		
V105/6AN8	-4.8	-2	0	Н	G	128	128	0	2.4
V106/6AU6	-3.8	G	Н	G	60	60	G		
V107/6AL5	-3.4	-3.6	G	Н	G	G	-6.1		
V108/OA2	150	G			150				
V109/6DJ8	252	22	30	G	Н	252	22	30	G
V110/6AQ5	-1.1	4.2	Н	G	68	131			
V111/6DJ8	141	0	2.9	G	Н	80	4.4	5.8	G
V112/5687	188	90	97	Н	Н	5.6	4	G	97
V113/6AL5	G	-8.6	G	Н	Н	G	-4.55		
V114/6AU6	65	72	Н	G	-40	230	72		
V115/6AQ5	-0.1	6	Н	G	260	135			
V116/6BY6	G	G	Н	G	36	21	-3		

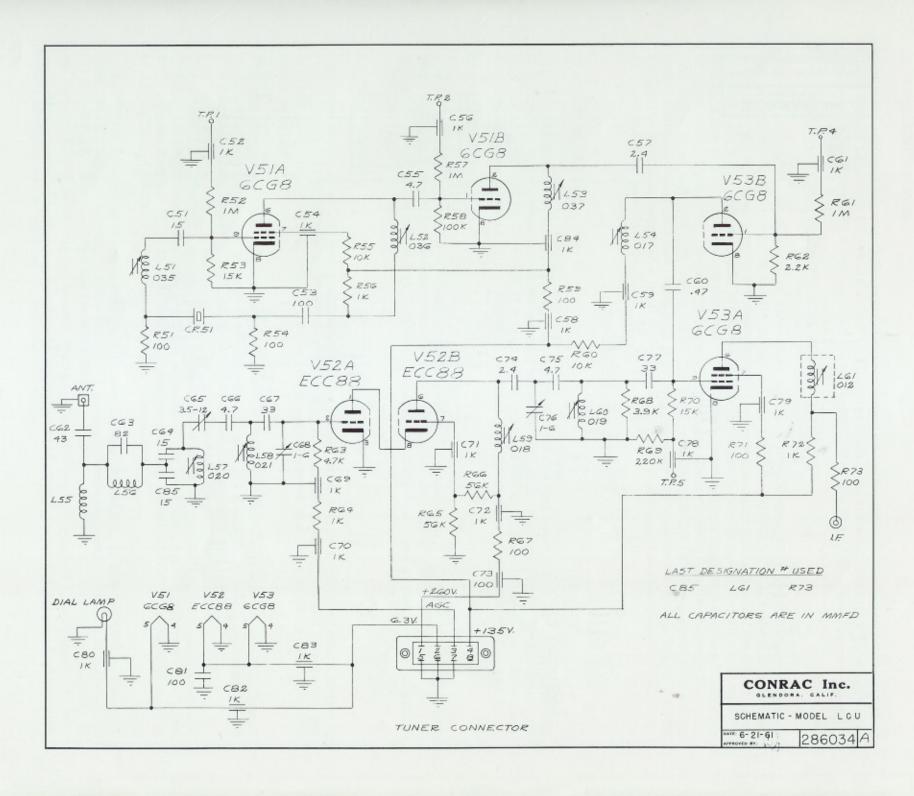
ALL MEASUREMENTS MADE WITH VACUUM TUBE VOLTMETER

G = Ground H = 6.3V A.C.









AGC DELAY CONTROL

Insert a 15 db pad into the R.F. input (antenna) circuit. The AGC DELAY control on the front panel should be turned clockwise as far as it will go, and then counterclockwise to a point where the snow in the picture has just reached its minimum. Remove the 15 db pad.

AGC BIAS ADJUSTMENT (DETECTOR LEVEL CONTROL)

The video level at the detector is controlled by the setting of the DETector LEVEL adjustment control on the rear apron. It should be set so that with the VIDEO LEVEL control at its maximum setting the voltage level in the video output line is perhaps 20% above the desired output level, normally 1.4 volts peak-to-peak. The broadcast sync pulse is a reasonably reliable indication of level. If the sync pulse amplitude (distance from black level to peak sync) is set to approximately 1/2 volt peak-to-peak, the output of the unit will be approximately 20% above its normal 1.4 volts. The video level may then be reduced to 1.4 volts with the VIDEO LEVEL control on the front panel. Negative feedback and high AGC loop gain effectively stabilize the output of the AV12E. Setting the available output at a level higher than necessary compromises the receiver AGC with no corresponding benefit.

CIRCUIT DESCRIPTION

STATION SELECTOR - SU-213

The SU-213 plug-in unit employs a 12-position neutrode turret tuner, Standard Coil Type GK. The standard input impedance is 75 ohms, with an SO239 (#83-1R) connector. If specified, the unit can be supplied for 300 ohm balanced input, using a 300 to 72 ohm balun and a conventional 2-terminal antenna input board. Spurious oscillator radiation falls well below FCC limits.

CU PLUG-IN UNIT

The CU unit employs an ECC88 tube as a cascode R.F. amplifier, a 6CG8 as a pentode mixer, and a 6CG8 as a crystal oscillator and frequency multiplier stage. CU units for channels 7 - 13 employ a 6BN4 as an additional frequency multiplier. CU units use fifth-overtone crystals, Type CR23/U.

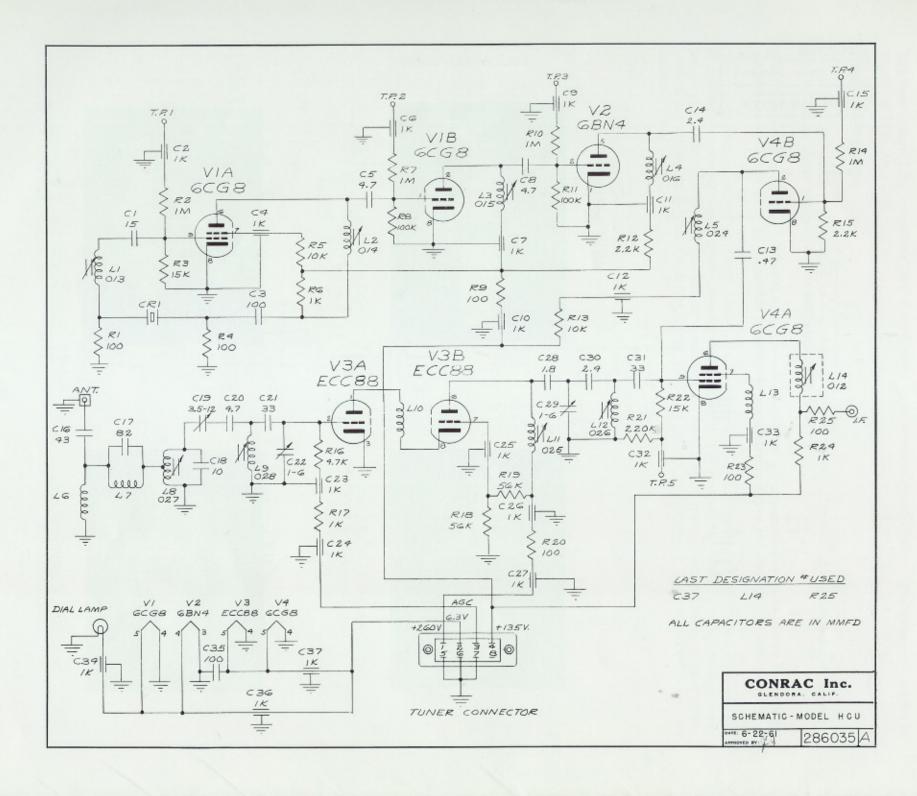
I.F. AMPLIFIER

The converter to first I.F. grid coupling network consists of a "staggered couple" with a bifilar-T trap. The mixer plate circuit ("primary") is tuned to approximately 42 mc and loosely coupled to a bifilar-T circuit, T201, which is tuned to approximately 45 mc. The associated trap, L201, is set to reject 41.25 mc.

The next three interstage networks comprise a "flat staggered tuned triple" with adjacent channel traps. The first network is a shunt fed bifilar-T circuit. It, T202, is broadly tuned near 43 mc and the trap, L203, is set to produce about 30 db of attenuation at 47.25 mc.

The second I.F. coupling network, T203, is a standard bifilar-wound coil tuned to approximately 42 mc. A coupled trap tuned to 39.75 mc rejects upper adjacent channel picture information. T204 is quite similar to T203 and is tuned to approximately 45 mc with a coupled trap tuned to 47.25 mc for rejection of lower channel sound interference.

The coupling network between the fourth I.F. amplifier, V204/6CB6, and the video detector provides over 30 db of attenuation for the 41.25 mc accompanying sound component and has an essentially flat response from 41.75 mc to 45 mc. The input section of the filter is tuned to 45 mc and the output section is tuned near 42 mc. The sections are coupled by a bridged "T" network which rejects 41.25 mc. A crystal detector is used rather than a thermionic diode to provide optimum linearity and reduce capacitive loading.



REPLACEABLE PARTS - MODEL AV12E RECEIVER

SYMBO	DL DESCRIPTION	PART NO.	MFR.
	CAPACITORS		
C101	Cer. Tub., 5.6 mmf, 500 V, NPO		2.41
C102	Cer. Tub., 56 mmf, 10%, 500 V		MU
C102	Cer. Tub., 4.7 mmf, 500 V, NPO		MU
C104	Cer. Disc, 4700 mmf, 20%, 500 V		MU
C104	Cer. Disc, 4700 mmf, 20%, 500 V		D
C106	Cer. Disc, 4700 mmf, 20%, 500 V		D
C107	Cer. Tub., 100 mmf, 500 V	2 010014	D
C108	Cer. Disc, 4700 mmf, 20%, 500 V	3-01GP1A	EI
C109	Cer. Disc, 4700 mmf, 20%, 500 V		D
C110	Cer. Disc, 4700 mmf, 20%, 500 V		p D
C111	Electrolytic Tub., 4.7 mfd, 35 V, Solid Tantalum	T 4 C	D
C112	Cer. Tub., 680 mmf, 10%, 500 V	TAS	MAI
C112	Paper Tub., 4700 mmf, 10%, 600 V	73704730/	MU
C114	Paper Tub., 100,000 mmf, 20%, 400 V	73P47296	SI
C201	Cer. Disc, 5.1 mmf, 10%, 500 V, NPO	67P10404	SI
C202	Cer. Trimmer, 3-12 mmf	502 2700	D
C202	Cer. Disc, 1000 mmf, 20%, 500 V	503-NPO	EF
C204			D
C205	Cer. Disc, 1000 mmf, 20%, 500 V Cer. Disc, 1000 mmf, 20%, 500 V		D
C206			D
C207	Cer. Disc, 1000 mmf, 20%, 500 V Cer. Disc, 1000 mmf, 20%, 500 V		D
C208	Cer. Disc, 1000 mmf, 20%, 500 V		D
C209	Cer. Disc, 1000 mmf, 20%, 500 V		. D
C210	Cer. Disc, 1000 mmf, 20%, 500 V		D:
C211	Cer. Disc, 1000 mmf, 20%, 500 V		D:
C212	Cer. Disc, 1000 mmf, 20%, 500 V		D:
C213	Cer. Disc, 1000 mmf, 20%, 500 V		D
C214	Cer. Disc, 1000 mmf, 20%, 500 V		D
C215	Cer. Disc, 1000 mmf, 20%, 500 V		D.
C216	Cer. Disc, 4700 mmf, 20%, 500 V		D:
C217	Cer. Trimmer, 1-8 mmf	E33 00	D:
C218	Cer. Tub., 4.7 mmf, 500 V, NPO	532-08	ER
C219	Electrolytic, 20-20-20 mfd, 450 V	HDT222245	MU
C220	Electrolytic Tub., 100 mfd, 15 V	UPT222245	CD
C221	Cer. Disc, 100 mmf, 10%, 500 V, NPO	BBR100-15T	CD
CZZZ	"Metallized" Paper, 2 mfd, 200 V	MDawa	Di
C223	"Metallized" Paper, 2 mfd, 200 V	MP2W2	CD
C224	Cer. Disc, 20,000 mmf, 600 V	MP2W2	CD
C225	Electrolytic Tub., 20 mfd, 350 V	DD-203	CRI
C226	Cer. Trimmer, 7-45 mmf	BR2035	CD
C227	Paper Tub., 100,000 mmf, 20%, 600 V	503-N500	ER
C228	Electrolytic Tub., 50 mfd, 3 V	73P10406	SP
C229	Paper Tub., 100,000 mmf, 20%, 400 V	BBR50-3	CD
C230		67P10404	SP
C231	Cer. Disc, 22 mmf, 10%, 500 V	1201	DI
C232	Electrolytic, 270 mfd, 200 V	1291	CONRAC
C233	Paper Tub., 33,000 mmf, 20%, 400 V	67P33304	SP
	Mica, 470 mmf, 10%, 1500 V	VCM20B471K	ELM
C234	Paper Tub., 22,000 mmf, 20%, 400 V	67P22304	S

*See Manufacturers List, Page 40.

REPLACEABLE PARTS - MODEL AV12E RECEIVER

SYMBOI	DESCRIF	PTION	PART NO.	MFR.*
	CAPACITORS (Continued)			
C 2 2 E	Mica, 100 mmf, 20%, 500 V		CM20B101M	ELM
C235 C236	Mica, 220 mmf, 20%, 500 V		CM20B221M	ELM
C237	Paper Tub., 6800 mmf, 20%,	600 V	73P68206	SP
C301	Cer. Feedthrough, 2500 mmf		FIS-A	AB
C301	Cer. Feedthrough, 2500 mmf		FIS-A	AB
C302	Electrolytic Tub., 25 mfd, 25		BR252A	CD
C304	Electrolytic Tub., 25 mfd, 25		BR252A	CD
C305	Cer. Disc, 4700 mmf, 20%, 5		21123211	DI
C306	Paper Tub., 22,000 mmf, 20%		73P223010	SP
C307	Electrolytic, 150 mfd, 200 V		UPE15020T	CD
C308	Electrolytic, 150 mfd, 200 V		UPE15020T	CD
	Electrolytic, 80-80 mfd, 300	V	1289	CONRAC
C309 C310	Electrolytic, 300 mfd, 200 V,		1290	CONRAC
0310	Dicertolytic, 200 mia, 200 v,			
	SILICON DIODES			
D201	Rectifier, Diode		1N60	SYL
D301	Low Voltage Rectifier		1N1764	RCA
D302	Low Voltage Rectifier		1N1764	RCA
	COILS			
				CONDIC
L101	45 mc RF Choke		790001	CONRAC
L102	4.5 mc		771001	CONRAC
L103	4.5 mc		1078	CONRAC
L201	41.25 mc Trap		1084	CONRAC
L202	45 mc RF Choke		790001	CONRAC
L203	47.25 mc Trap		1146	CONRAC
L204	41.25 mc Trap		2704	CONRAC
L205	Detector Filter		2308	CONRAC
L206	Peaking		2339 2337	CONRAC
L207	4.5 mc Trap		2453	CONRAC
L208	Peaking		1044	CONRAC
L301	Filter Choke		774001	CONRAC
T101	Detector Ratio			CONRAC
T201	Bifilar		758002	
T202	Bifilar		1144	CONRAC
T203	IF		1074	
T204	IF		1075	CONRAC
T205	Detector		2307	CONRAC
	RESISTORS - VARIABLE			
P101	Composition, 500,000 ohms	(Audio Gain)	1142	CONRAC
P201	Composition, 4000 ohms	(Video Level)	1140	CONRAC
P202	Composition, 100,000 ohms	(AGC Delay)	2479	CONRAC
P203	Composition, 100,000 ohms	(Manual Gain)	1141A	CONRAC
		The state of the s		

*See Manufacturers List, Page 40.

SYMBOL DESCRIPTION PART NO. MFR.*

~ ~ ~ ~ ~ ~			2 11101 110,	1417 16.
	RESISTORS			
R101	Composition, 1 megohm, 10%, ½ w			АВ
R102	Composition, 4700 ohms, 10%, ½ w	14		AB
R103	Composition, 330 ohms, 10%, ½ w			AB
R104	Composition, 1000 ohms, 10%, ½ w			AB
R105	Composition, 10,000 ohms, 10%, ½ w			AB
R106	Composition, 22,000 ohms, 10% , $\frac{1}{2}$ w			AB
R107	Composition, 15,000 ohms, 10%, 1 w			AB
R108	Composition, 390 ohms, 10% , $\frac{1}{3}$ w			AB
R109	Composition, 10,000 ohms, 10%, ½ w			* AB
R110	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w			AB
R111	Composition, 15,000 ohms, 5%, $\frac{1}{2}$ w	19		AB
R112	Composition, 2000 ohms, 5%, 1 w			AB
R113	Composition, 22,000 ohms, 10%, ½ w			AB
R114	Composition, 220,000 ohms, 10%, ½ w			AB
R201	Composition, 4300 ohms, 5%, ½ w			AB
R202	Composition, 680,000 ohms, 10%, ½ w			AB
R203	Composition, 5600 ohms, 5%, ½ w			AB
R204	Composition, 47 ohms, 5%, ½ w			AB
R205	Composition, 1000 ohms, 10%, ½ w			AB
R206	Composition, 150 ohms, 10%, ½ w			AB
R207	Composition, 15,000 ohms, 5%, $\frac{1}{2}$ w			AB
R208	Composition, 3000 ohms, 5%, $\frac{1}{3}$ w			AB
R209	Composition, 47 ohms, 5%, ½ w			AB
R210	Composition, 1000 ohms, 10%, ½ w			AB
R211	Composition, 15,000 ohms, 5%, $\frac{1}{2}$ w			AB
R212	Composition, 47 ohms, 5%, ½ w			AB
R213	Composition, 150 ohms, 10% , $\frac{1}{2}$ w			AB
R214	Composition, 150 ohms, 10%, ½ w			AB
R215	Composition, 12,000 ohms, 5%, $\frac{1}{2}$ w			AB
R216	Composition, 180 ohms, 10% , $\frac{1}{2}$ w			AB
R217	Composition, 5100 ohms, 5%, $\frac{1}{2}$ w			AB
R218	Composition, 150 ohms, 10%, ½ w			AB
R219	Composition, 1000 ohms, 10% , $\frac{1}{2}$ w			AB
R220	Composition, 9100 ohms, 5%, ½ w			AB
R221	Composition, 3300 ohms, 5%, ½ w			AB
RZZZ	Composition, 680 ohms, 10%, ½ w			AB
R223	Composition, 180 ohms, 5%, ½ w			AB
R224	Composition, 3300 ohms, 10%, 2 w			AB
R225	Composition, 6800 ohms, 10% , $\frac{1}{2}$ w			AB
R226	Composition, 6000 ohms, 10%, 10 w			AB
R227	Composition, 6800 ohms, 10% , $\frac{1}{2}$ w			AB
R228	Composition, 10,000 ohms, 10%, ½ w			AB
R229	Composition, 4.7 megohms, 10%, ½ w			AB
R230	Composition, 100,000 ohms, 10% , $\frac{1}{2}$ w			AB
R231	Composition, 1 megohm, 10%, ½ w			AB
R232	Composition, 1 megohm, 10%, ½ w			AB
R233	Composition, 56,000 ohms, 10% , $\frac{1}{2}$ w			AB
R 234	Composition 68 000 ohms 10% 1 w			AD

^{*}See Manufacturers List, Page 40.

Composition, 68,000 ohms, 10%, $\frac{1}{2}$ w

R234

AB

REPLACEABLE PARTS - MODEL AV12E RECEIVER

SYMBO	DESCRIPTION	PART NO.	MFR.*
	RESISTORS (Continued)		
R235	Composition, 1000 ohms, 10%, ½ w		AB
R236	Composition, 4700 ohms, 10%, ½ w		AB
R237	Composition, 560 ohms, 10%, ½ w		AB
R239	Composition, 12,000 ohms, 10%, 2 w		AB
R240	Composition, 6800 ohms, 10%, 2 w		AB
R241	Composition, 3300 ohms, 10% , $\frac{1}{2}$ w		AB
R242	Composition, 1 megohm, 10%, ½ w		AB
R243	Composition, 220 ohms, 10% , $\frac{1}{2}$ w		AB
R245	Composition, 470,000 ohms, 10%, $\frac{1}{2}$ w	9	* AB
R246	Composition, 100,000 ohms, 10%, $\frac{1}{2}$ w		AB
R247	Composition, 150 ohms, 10% , $\frac{1}{2}$ w		AB
R248	Composition, 2000 ohms, 5% , $\frac{1}{2}$ w		AB
R249	Composition, 3600 ohms, 5%, 2 w		AB
R250	Composition, 3600 ohms, 5%, 2 w		AB
R251	Composition, 150 ohms, 10%, ½ w		AB
R252	Composition, 68 ohms, 10%, ½ w		AB
R253	Composition, 180 ohms, 10% , $\frac{1}{2}$ w		AB
R254	Composition, 1 megohm, 10%, ½ w		AB
R255	Composition, 10,000 ohms, 10%, ½ w		AB
R256	Composition, 39 ohms, 10%, ½ w		AB
R257	Composition, 39 ohms, 10%, ½ w		AB
R258	Composition, 4700 ohms, 10%, ½ w		AB
R259 R260	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w Composition, 47,000 ohms, 10% , $\frac{1}{2}$ w		AB AB
R261	Composition, 270 ohms, 10% , $\frac{1}{2}$ w		AB
R262	Composition, 39,000 ohms, 10%, ½ w		AB
R263	Composition, 47,000 ohms, 10%, ½ w		AB
R264	Composition, 15,000 ohms, 10%, 1 w		AB
R265	Composition, 6800 ohms, 10%, ½ w		AB
R266	Composition, 100,000 ohms, 10%, ½ w		AB
R267	Composition, 470,000 ohms, 10%, ½ w		AB
R268	Composition, 2.2 megohms, 10%, ½ w		AB
R269	Composition, 22,000 ohms, 10%, ½ w		AB
R301	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w		AB
R302	Wire Wound, 10 ohms, 10%, 10 w	PW10	IRC
R303	Wire Wound, 300 ohms, 10%, 10 w	PW10	IRC
R304	Wire Wound, 300 ohms, 10%, 10 w	PW10	IRC
	TRANSFORMERS		
T102	Audio Output	16448Q	PRL
T206	Pulse	978001	CONRAC
T301	Power	2258	CONRAC

^{*}See Manufacturers List, Page 40.

REPLACEABLE PARTS - MODEL AVIZE RECEIVER

SYMBO	OL DESCRIPTION	PART NO.	MFR.*
	MISCELLANEOUS		
	MISCELLANEOUS		
F301	Fuse: $1\frac{1}{2}$ amp.	31301.5	LF
J101	Terminal Strip: 3 Terminals	1783	CI
J201	Receptacle: Female (SO239)	888002	CONRAC
J202	Receptacle: Female (SO239)	888002	CONRAC
S201	Switch: 4 Circuit, 3 Position	2469	CONRAC
S301	Switch: Line	1802	CONRAC
0501	Co-ax: Brown	985003	CONRAC
	Connector: Female Tuner	745003	CONRAC
	Connector: Male	M93	* CI
	Cord: Line (Grey)	CS-206Q	PH
	Coupling: Flexible	FC845	BUD
	Extractor Fuse Post	342012	LF
	Handle: Front Panel	344502	CONRAC
	Knobs	3044	CONRAC
	Plug: Snap-Hole	7308	WA
	Shaft: Extension	1154	CONRAC
	Shield: 7 Pin Socket	1700	GO
	Shield: 9 Pin Socket	S194CL	ME
	Socket: 7 Pin Molded	SM154-125L	ME
	Socket: 9 Pin Molded	SM162-125L	ME
	REPLACEABLE PARTS - MODEL SU-213	PLUG-IN TURRET TUNER	
	Tuner: V.H.F. Turret	980008	CONRAC
	Connector: Antenna	BNC UG290/U	_
	Connector: Male (Tuner)	26-182	AM
	Fastener: Tuner Front Panel	325502	CONRAC
	Knob: Fine Tuning	1208	CONRAC
	Knob: Channel Selector	362004	CONRAC
	Lamp: Frosted	1847	GE

REPLACEABLE PARTS - CRYSTAL CONTROLLED VHF PLUG-IN TUNERS

MODEL LCU, CHANNELS 2 THROUGH 6 MODEL HCU, CHANNELS 7 THROUGH 13

SYMB	OLS	DESCRIPTION	PART NO.	MFR.*
LCU	HCU			
		CAPACITORS		
		G D: 15 6 10# 500 M NISO		DI
C51	C1	Cer. Disc, 15 mmf, 10%, 500 V, N150	CD230EA 1037 0	DI
C52	CZ	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C53	C3	Cer. Disc, 100 mmf, 10%, 500 V	DM-15-101-K	ELM
C54	C4	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
C55	C5	Cer. Disc, 4.7 mmf, 10%, 500 V	CE330E4 1037 0	QC
C56	C6	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	s SO
C57		Cer. Disc, 2.4 mmf, 10%, 500 V		QC
C58	C7	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
	C8	Cer. Disc, 4.7 mmf, 10%, 500 V		QC
C59	C9	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
	C10	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
	C11	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
	C12	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C60	C13	Cer. Disc, .47 mmf, 10%, 500 V		QC
	C14	Cer. Disc, 2.4 mmf, 10%, 500 V		QC
C61	C15	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
C62	C16	Cer. Disc, 43 mmf, 5%, 500 V	DM-15-430-J	ELM
C63	C17	Cer. Disc, 82 mmf, 5%, 500 V	DM-15-820-J	ELM
	C18	Cer. Disc, 10 mmf, 10%, 500 V, N150		DI
C64		Cer. Disc, 15 mmf, 10%, 500 V, N150		DI
C65	C19	Cer. Trimmer, 3.5-12 mmf	827 -B	CRL
C66	C20	Cer. Disc, 4.7 mmf, 10%, 500 V		QC
C67	C21	Cer. Disc, 33 mmf, 10%, 500 V, N150	Control of the Contro	DI
C68	C22	Cer. Tub., 1-6 mmf, 500 V	829-6	CRL
C69	C23	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C70	C24	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C71	C25	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C72	C26	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
C73	C27	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
	C28	Cer. Disc, 1.8 mmf, 10%, 500 V		QC
	C29	Cer. Tub., 1-6 mmf, 500 V	829-6	CRL
C74	C30	Cer. Disc, 2.4 mmf, 10%, 500 V		QC
	C31	Cer. Disc, 33 mmf, 10%, 500 V, N150		DI
C75		Cer. Disc, 4.7 mmf, 10%, 500 V		QC
C76		Cer. Tub., 1-6 mmf, 500 V	829-6	CRL
C77		Cer. Disc, 33 mmf, 10%, 500 V, N150		DI
C78	C32	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
C79	C33	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C80	C34	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C81	C35	Cer. Disc, 100 mmf, 500 V, GMV		DI
C82	C36	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C83	C37	Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	SO
C84		Cer. Feedthrough, 1000 mmf, 500 V	CF720EA 102Z-0	so
C85		Cer. Disc, 15 mmf, 10%, 500 V, N150		DI

^{*}See Manufacturers List, Page 40.

REPLACEABLE PARTS - CRYSTAL CONTROLLED VHF PLUG-IN TUNERS

MODEL LCU, CHANNELS 2 THROUGH 6 MODEL HCU, CHANNELS 7 THROUGH 13

SYMB	OLS	DESCRIPTION	PART NO.	MFR.*
LCU	HCU			
		COILS		
L51	Ll	Iron Core	770013	CONRAC
L52	L2	Iron Core	770014	CONRAC
L53	L3	Iron Core	770015	CONRAC
	L4	Iron Core	770016	CONRAC
L54		Iron Core	770017	CONRAC
	L5	Iron Core	770024	CONRAC
L55	L6	Air Core	770022	CONRAC
L56	L7	Air Core	770022	CONRAC
L57		Iron Core	770020	CONRAC
L58		Iron Core	770021	CONRAC
L59		Iron Core	770018	CONRAC
L60		Iron Core	770019	CONRAC
	L8	Iron Core	770027	CONRAC
	L9	Iron Core	770028	CONRAC
	L10	Iron Core	770010	CONRAC
	Lll	Iron Core	770025	CONRAC
	L12	Iron Core	770026	CONRAC
	L13	Air Core	770011	CONRAC
L61	L14	Iron Core, Shielded	770012	CONRAC
		RESISTORS		
R51	R1	Composition, 100 ohms, 10%, ½ w		AB
R52	R2	Composition, 1 megohm, 10%, ½ w		AB
R53	R3	Composition, 15,000 ohms, 10% , $\frac{1}{2}$ w		AB
R54	R4	Composition, 100 ohms, 10%, ½ w		AB
R55	R5	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w		AB
R56	R6	Composition, 1000 ohms, 10%, ½ w		AB
R57	R7	Composition, 1 megohm, 10%, ½ w		AB
R58	R8	Composition, 100,000 ohms, 10% , $\frac{1}{2}$ w		AB
R59	R9	Composition, 100 ohms, 10%, ½ w		AB
R60		Composition, 10,000 ohms, 10%, ½ w		AB
R61	R10	Composition, 1 megohm, 10%, ½ w		AB
	R11	Composition, 100,000 ohms, 10%, ½ w		AB
R62	R12	Composition, 2200 ohms, 10%, ½ w		AB
	R13	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w		AB
	R14	Composition, 1 megohm, 10%, ½ w		AB
	R15	Composition, 2200 ohms, 10%, ½ w		AB
R63	R16	Composition, 4700 ohms, 10% , $\frac{1}{2}$ w		AB
R64	R17	Composition, 1000 ohms, 10% , $\frac{1}{2}$ w		AB
R65	R18	Composition, 56,000 ohms, 5%, ½ w		AB
R66	R19	Composition, 56,000 ohms, 5%, ½ w		AB
Ř67	R20	Composition, 100 ohms, 10%, ½ w		AB
R68		Composition, 3900 ohms, 5%, ½ w		AB
R69	R21	Composition, 220,000 ohms, 10%, $\frac{1}{2}$ w		AB
	-			

^{*}See Manufacturers List, Page 40.

REPLACEABLE PARTS - CRYSTAL CONTROLLED VHF PLUG-IN TUNERS

MODEL LCU, CHANNELS 2 THROUGH 6 MODEL HCU, CHANNELS 7 THROUGH 13

SYMB	OLS	DESCRIPTION	-	PART NO.	MFR.*
LCU	HCU	RESISTORS (Continued)	4		
R70	RZZ	Composition, 15,000 ohms, 10%, ½ w			AB
R71	R23	Composition, 10,000 ohms, 10% , $\frac{1}{2}$ w			AB
R72	R24	Composition, 1000 ohms, 10%, ½ w			AB
R73	R25	Composition, 100 ohms, 5%, ½ w			AB
		MISCELLANEOUS			,
		Crystal (Freq. Optional)		CR23U	
		Holder: Crystal		126-105	JO
		Lamp: Frosted		1847	GE
		Plug: Power		745002	CONRAC
		Receptacle: Female (Antenna)		UG290/U	AM
		Receptacle: Female (I.F.)		4-4113	AL
		Shield: 7 Pin Socket		SLM-173-CL	ME
		Shield: 9 Pin Socket		SLM-213-CL	ME

*See Manufacturers List Below.

MANUFACTURERS OF REPLACEABLE PARTS

CODE	MANUFACTURERS	LOCATION
AB	Allen-Bradley Co.	Milwaukee 4, Wisconsin
AL	Alcon Metal Products	Chicago, Illinois
AM	Amphenol-Borg Electronics Corp.	Chicago, Illinois
BUD	Bud Radio, Inc.	Cleveland, Ohio
CD	Cornell-Dubilier Electric Co.	South Plainfield, New Jersey
CI	Cinch Manufacturing Co.	Chicago, Illinois
CONRAC	Conrac Division	Glendora, California
CRL	Centralab	Milwaukee 1, Wisconsin
DI	Dilectron Corp.	Monrovia, California
ELM	Elmenco Products Co.	New York, New York
ER	Erie Resistor Corp.	Erie, Pennsylvania
GE	General Electric Co.	Schenectady, New York
GO	Fred Goat Co., Inc.	Brooklyn, New York
IRC	International Resistance Co.	Philadelphia 8, Pennsylvania
JO	E. F. Johnson Co.	Waseca, Minnesota
LF	Littelfuse Inc.	Des Plaines, Illinois
MAL	P. R. Mallory & Co., Inc.	Indianapolis, Indiana
ME	Methode Manufacturing Corp.	Chicago, Illinois
MU	Muter Co.	Chicago, Illinois
PH	Phalo Plastics Corp.	Shrewsbury, Massachusetts
PRL	Peerless Division of Altec Lansing Corp.	Anaheim, California
QC	Quality Components, Inc.	St. Marys, Pennsylvania
RCA	Radio Corporation of America	Camden 2, New Jersey
SO	Solar Manufacturing Corp.	Los Angeles, California
SP	Sprague Electric Co.	North Adams, Massachusetts
SYL	Sylvania Electric Products	Seneca Falls, New York
WA	Walsco Electronics Manufacturing Co.	Rockford, Illinois